

# BACHUS PUMP COURSE OUTLINE

## 1. Basic Pump Principles

- How Pumps Work
- Head vs. Pressure
- Pressure Measurement
- Absolute Pressure
- Gauge Pressure
- Vacuum

## 2. NPSH

- NPSH required
- NPSH available

## 3. Cavitation

- Vapor Pressure
- Types of Cavitation
- Effects & Prevention

## 4. Affinity Laws

- The Laws
- Speed & Diameter
- Practical Application

## 5. Work & Efficiency

- Flow & Head
- Efficiency
- Horsepower

## 6. Pump Classification

- PD types
- Centrifugal types
- Impellers
- ANSI / API
- Specific Speed
- Suction Specific Speed

## 7. Pump Curves

- H-Q
- Eff. & BHp
- NPSHr
- Family Curves

## 8. System Curves

- TDH
- Elevation, Pressure & Losses
- Pumps in Series & Parallel

## 9. Shaft Deflection

- Interpreting the Evidence
- Maintenance Operation & Design

## 10. Pump- Motor Alignment

- Types of Misalignment
- Alignment Techniques

## 11. Bearings

- Types & Services
- Lubrication
- Maintenance & Seals

## 12. Pump Packing

- Components
- Packing Procedures
- Failure & Leakage

## 13. Mechanical Seals

- Components
- Single & Double
- Support Systems

## 14. Seal Failure Analysis

- Causes & Prevention
- Environmental Controls

## 15. Practical Maintenance

## 16. Avoiding Wear

## 17. Pump Piping

- Draining Tanks
- Suction pipe arrangement
- Discharge pipe arrangement